

# **14 GPM** Bubble-Up Mechanical Pump Control Assembly Manual

(Pat. No. US 8,393,875 B2)

# PART NUMBER BUB-075B 14GPM Standard 45/65 Pressure Switch FOR USE WITH ONLY 115 VOLT BUBBLE-UP PUMPS.



### A. SETTING PRESSURE SWITCH FOR PROPER OPERATION:

- Always unplug the pressure switch before removing pressure switch cover and making adjustments.
   See pressure adjustment instructions under the cover.
- 2. Adjust the large spring only until the pressure switch turns on at 45 PSI.
- 3. Do not adjust the small spring. This will keep 20 psi differential.

# B. HOW IT WORKS

Pressure switch is connected to the venturi throat pressure. The Bubble-Up mechanical pump control starts the pump when the pressure drops to 45 PSI. The pump will run constant when the flow is greater than ½ to 1 GPM. When water flow falls below ½ to 1 GPM, water fills the required cycle tank providing a minimum run time before the pump is shut off.

### C. INSTALLATION

- 1. Use only 115 volt outlet for the Bubble-Up mechanical pump control.
- 2. The bottom 1" schedule 80 union and top 3/4" PEX fittings are to be water tight and secure.
- 3. Check that the pump is primed before plugging in the Bubble-Up mechanical pump control.
- 4. The Bubble-Up mechanical pump control is supplied with 115 volt electrical cords. Connect the pump's male power plug into the Bubble-Up mechanical pump control female cord.
- 5. The pressure switch is factory set to turn the pump on at 45 PSI. To set pressure switch for proper operation see instructions above.
  - WARNING! Unplug the Bubble-Up mechanical pump control before removing the pressure switch cover.
- 6. Do not set pressure switch to a shut off pressure greater than the maximum pressure of the pump.
- 7. Always use the bladder tank provided with the Bubble Up. The pre-charge air pressure in the tank should be at least 2 PSI less than the turn on pressure of the pressure switch.

Internal parts include: 4 -Check Valves, a Nozzle and Throat Assembly, Double **Check Valve** Retainer and 3 screws.



## **TECHNICAL DATA**

Flow Rate14 GPM	
Note: <b>Do not exceed 15 GPM</b> or low pressure cut out occurs.	
Power source 115 Volt AC, 60 Hz, single phase	
HP rating1.5 HP 115 volt	
Operating Pressure Range 0 – 75 PSI	
Maximum Allowable Pressure 80 PSI	
Maximum Liquid Temperature 100°F	
Connection 1" SCD 80 union inlet, 3/4" PEX outlet	
Protection LevelUL Listed Pressure Switch & cords	

14 GPM Mechanical Pump Control Parts List	
1. 3/4" X 3/4" W/ Stop ELL-NP	9. Nozzle and Throat (part of repair kit)
2. 1 1/2" X 3/4" Bushing-NP	10. Stainless steel screws (qty. 3)
3. 1 1/2" Bubble-Up Mechanical Pump Control Body	11. 1/4" PVC plug
4. Back Mount Pressure Gauge	12. Male And Female 115 Volt Power Cords
5. 50-70 Low Pressure Cut-out Pressure Switch	13. Power cord connects to pressure switch (qty. 2)
6. 1/4'" Nickel plated hex nipple	14. 1" Male X 1 1/2" Male Check Valve
7. Check valve (qty. 4, part of repair kit)	15. 1" PVC SCD 80 Union
8. Stainless steel check retainer (Double)	







